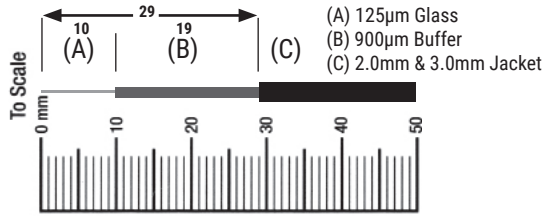


ST Connector with **BSF™/TRADITIONAL FIBER**

THE STEPS ON THIS CARD DO NOT APPLY TO SSF™ FIBERS.
For SSF™ instructions, refer to other side.

2-3.0mm BSF™/TRADITIONAL FIBER



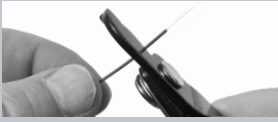
1. Unscrew boot from rear of connector and slide onto cable jacket. For 2.0mm slide included build tube onto cable jacket.



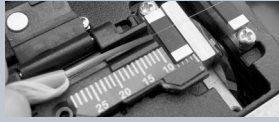
2. Using strippers remove approximately 50mm / 2" of cable jacket.



3. Remove dust cap from connector. Place connector onto VFL. Slightly raise rear portion of the activator tab.



4. Using 125µm stripper opening, start from fiber end, remove buffer and clear acrylate coating in ~10mm increments to within 19mm of jacket. Clean bare fiber with alcohol to a squeak.



5. Cleave fiber measuring from cable jacket. For ST = 10mm. Fiber must extend across both black pads to successfully cleave.



6. Insert fiber into the rear of connector until a slight "bow" is created and the light emitting from connector window dims and/or extinguishes.

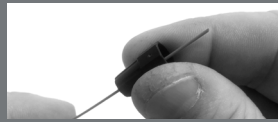
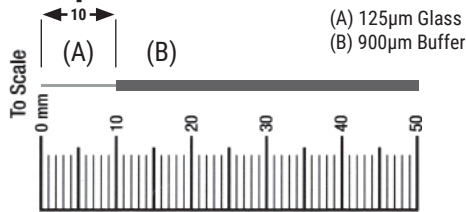


7. Push down on the activator tab until you hear or feel a click. Remove from the VFL. Install dust cap.

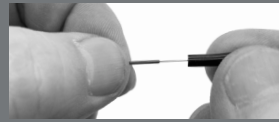


8. Install dust cap. Slide boot forward and thread one full turn to "lock in" Kevlar strands. Cut Kevlar close to boot. Tighten boot until secure.

900µm BSF™/TRADITIONAL FIBER



1. Unscrew boot from rear of connector and slide onto fiber cable. Using a marker place mark on 900µm buffer 30mm from end.



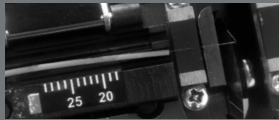
2. Place 900µm build-up tube onto 900µm buffered fiber.



3. Remove dust cap from connector. Place connector onto VFL. Slightly raise rear portion of the activator tab.



4. Using 125µm stripper opening, start from fiber end. Remove buffer and clear acrylate coating in 10mm increments to 30mm mark. Clean bare fiber with alcohol to a squeak.



5. Cleave fiber measuring from 900µm buffer coating. For SC = 10mm. Fiber must extend across both black pads to successfully cleave.



6. Insert fiber into the rear of connector until a slight "bow" is created and the light emitting from connector window dims and/or extinguishes.

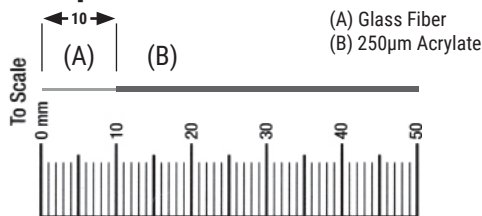


7. Push down on the activator tab until you hear or feel a click. Remove from the VFL. Install dust cap.

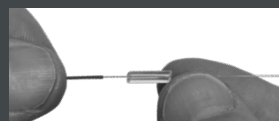


8. Secure build up tube in the rear channel of connector, ensure fiber is straight. Slide boot forward and tighten until secure.

250µm BSF™/TRADITIONAL FIBER



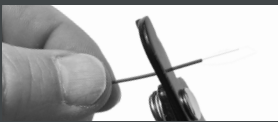
1. Unscrew boot from rear of connector and slide onto 250µm fiber.



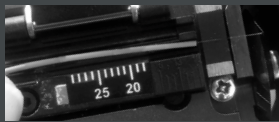
2. Slide included 250µm build tube section onto 250µm fiber.



3. Remove dust cap from connector. Place connector onto VFL. Slightly raise rear portion of the activator tab.



4. Using 125µm stripper opening, start from fiber end. Remove 250µm clear acrylate coating in 10mm increments to 30mm mark. Clean bare fiber with alcohol to a squeak.



5. Cleave fiber measuring from 250µm acrylate coating. For SC = 10mm. Fiber must extend across both black pads to successfully cleave.



6. Insert fiber into the rear of connector until a slight "bow" is created and the light emitting from connector window dims and/or extinguishes.



7. Push down on the activator tab until you hear or feel a click. Remove from the VFL. Install dust cap.



8. Secure build up tube in the rear channel of connector, ensure fiber is straight. Slide boot forward and tighten until secure.