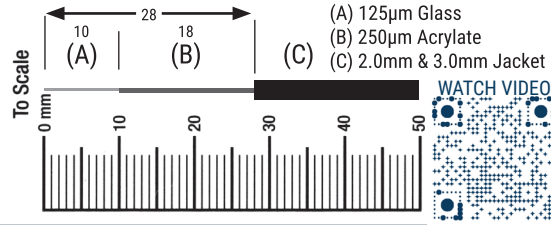


2-3.0mm BSF/TRADITIONAL FIBER



1. Place connector onto VFL. Ensure activator slide tab is in "open" position - slide towards rear of connector. Open hinge on connector.



2. Slide screw-on boot onto cable jacket. For 2.0mm slide included yellow build tube onto cable jacket.



3. Using strippers remove approximately 50mm / 2" of cable jacket. Measuring from cable jacket, mark 900µm buffer at 18mm.



4. From 18mm mark, use 125µm opening to strip both buffer and acrylate coating. Using 900µm opening, remove buffer up to jacket. Clean bare fiber with alcohol to a squeak.



5. Cleave fiber measuring from cable jacket for SC = 28mm. Fiber must extend across both black pads to successfully cleave.



6. Insert fiber into the rear of connector until a slight "bow" is created and the light emitting from connector window dims and/or extinguishes.

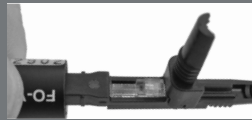
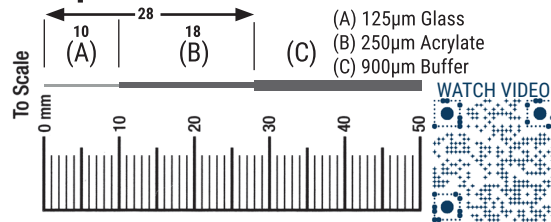


7. Slide activator tab towards connector tip. Remove from VFL. Ensure fiber is straight, hold Kevlar to one side (2.0mm seat tube at rear of connector). Close hinge.

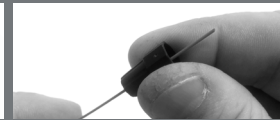


8. Install dust cap. Slide boot forward and thread one full turn to "lock in" Kevlar strands. Cut Kevlar close to boot. Tighten boot until secure. Install cover.

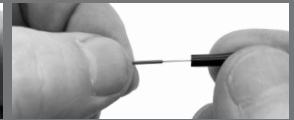
900µm BSF/TRADITIONAL FIBER



1. Place connector onto VFL. Ensure activator slide tab is in "open" position - slide towards rear of connector. Open hinge on connector.



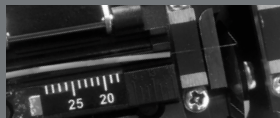
2. Slide screw-on boot onto fiber cable.



3. Slide 900µm black build tube onto fiber. Measuring from fiber end, mark 900µm buffer at 50mm and 32mm.



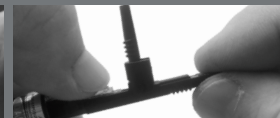
4. From 32mm mark use 125µm opening to strip buffer and acrylate. Use 900µm opening to remove buffer only to 50mm. Clean bare fiber with alcohol to a squeak.



5. Cleave fiber measuring from 900µm buffer coating, for SC=28mm. Fiber must extend across both black pads to successfully cleave.



6. Insert fiber into the rear of connector until a slight "bow" is created and the light emitting from connector window dims and/or extinguishes.

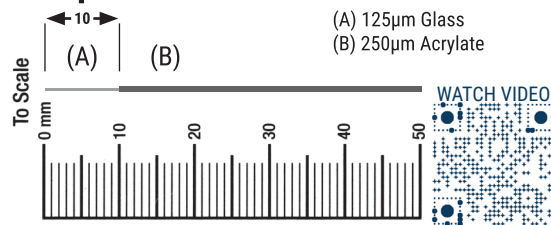


7. Slide activator tab towards connector tip. Remove from VFL. Install dust cap.



8. Slide build tube forward and seat in rear of connector. Ensure fiber is straight, close hinge. Slide boot forward and tighten until secure. Install cover.

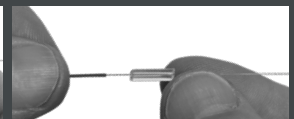
250µm BSF/TRADITIONAL FIBER



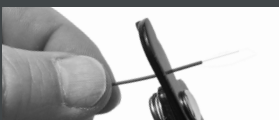
1. Place connector onto VFL. Ensure activator slide tab is in "open" position - slide towards rear of connector. Open hinge on connector.



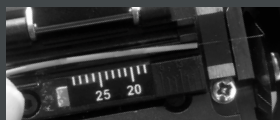
2. Slide screw-on boot onto 250µm fiber.



3. Slide included 250µm clear build tube onto fiber.



4. Using 125µm stripper opening, start from fiber end. Remove 250µm clear acrylate coating in 10mm increments to 30mm mark. Clean bare fiber with alcohol to a squeak.



5. Cleave fiber measuring from 250µm acrylate coating. For SC = 10mm. Fiber must extend across both black pads to successfully cleave.



6. Insert fiber into the rear of connector until a slight "bow" is created and the light emitting from connector window dims and/or extinguishes.



7. Slide activator tab towards connector tip. Remove from VFL. Install dust cap.



8. Slide build tube forward and seat in rear of connector, ensure fiber is straight, close hinge. Slide boot forward and tighten until secure. Install cover.